

VHM - Bohrer / Solid carbide Drills

VHM - Spiralbohrer 3 X D

Solid Carbide Drill 3 X D

Art. DR 300 - Nr. 41402T



Dc Schneiden- Durchm	Lc Schneiden- länge	L Gesamt- länge	φd Schaft- durchm	∠ Angle
Drill Diameter	Length of Cut	Overall Length	Shank Diameter	Angle
6.3	41	81	6.3	140°
6.4			6.4	
6.5			6.5	
6.6	43	83	6.6	140°
6.7			6.7	
6.8			6.8	
6.9			6.9	
7			7	
7.1	45	87	7.1	140°
7.2			7.2	
7.3			7.3	
7.4			7.4	
7.5			7.5	
7.6	48	90	7.6	140°
7.7			7.7	
7.8			7.8	
7.9			7.9	
8			8	
8.1	53	96	8.1	140°
8.2			8.2	
8.3			8.3	
8.4			8.4	
8.5			8.5	
8.6	55	98	8.6	140°
8.7			8.7	
8.8			8.8	
8.9			8.9	
9			9	
9.1	58	102	9.1	140°
9.2			9.2	
9.3			9.3	
9.4			9.4	
9.5			9.5	
9.6	60	105	9.6	140°
9.7			9.7	
9.8			9.8	
9.9			9.9	
10			10	
10.1	66	112	10.1	140°
10.2			10.2	
10.3			10.3	
10.4			10.4	
10.5			10.5	

Dc Schneiden- Durchm	Lc Schneiden- länge	L Gesamt- länge	φd Schaft- durchm	∠ Angle
Drill Diameter	Length of Cut	Overall Length	Shank Diameter	Angle
10.6	68	114	10.6	140°
10.7			10.7	
10.8			10.8	
10.9			10.9	
11			11	
11.1			71	
11.2	11.2			
11.3	11.3			
11.4	11.4			
11.5	11.5			
11.6	73	121	11.6	140°
11.7			11.7	
11.8			11.8	
11.9			11.9	
12			12	
12.1	76	135	12.1	140°
12.2			12.2	
12.3			12.3	
12.4			12.4	
12.5			12.5	
12.6	78	137	12.6	140°
12.7			12.7	
12.8			12.8	
12.9			12.9	
13			13	
13.1	84	144	13.1	140°
13.2			13.2	
13.3			13.3	
13.4			13.4	
13.5			13.5	
13.6	86	147	13.6	140°
13.7			13.7	
13.8			13.8	
13.9			13.9	
14			14	
14.1	89	151	14.1	140°
14.2			14.2	
14.3			14.3	
14.4			14.4	
14.5			14.5	
14.6	91	153	14.6	140°
14.7			14.7	
14.8			14.8	

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Dc Schneiden- Durchm	Lc Schneiden- länge	L Gesamt- länge	φd Schaft- durchm	∠ Angle
Drill Diameter	Length of Cut	Overall Length	Shank Diameter	Angle
14.9	91	153	14.9	140°
15			15	
15.1	94	157	15.1	140°
15.2			15.2	
15.3			15.3	
15.4			15.4	
15.5			15.5	
15.6			96	
15.7	15.7			
15.8	15.8			
15.9	15.9			
16	16			
16.1	102	167		16.1
16.2			16.2	
16.3			16.3	
16.4			16.4	
16.5			16.5	
16.6			16.6	
16.7			16.7	
16.8			16.8	
16.9			16.9	
17	102	167	17	140°
17.1			17.1	
17.2			17.2	
17.3			17.3	
17.4			17.4	
17.5			17.5	
17.6			17.6	
17.7			17.7	
17.8			17.8	
17.9			17.9	
18	114	179	18	140°
18.1			18.1	
18.2			18.2	
18.3			18.3	
18.4			18.4	
18.5			18.5	
18.6			18.6	
18.7			18.7	
18.8			18.8	
18.9	18.9			
19	114	179	19	140°
19.1			19.1	

Dc Schneiden- Durchm	Lc Schneiden- länge	L Gesamt- länge	φd Schaft- durchm	∠ Angle
Drill Diameter	Length of Cut	Overall Length	Shank Diameter	Angle
19.2	114	179	19.2	140°
19.3			19.3	
19.4			19.4	
19.5			19.5	
19.6			19.6	
19.7			19.7	
19.8			19.8	
19.9			19.9	
20			20	

Ordering Example : Art. DR 300 - Nr. 41402T - Dia. 15.5mm

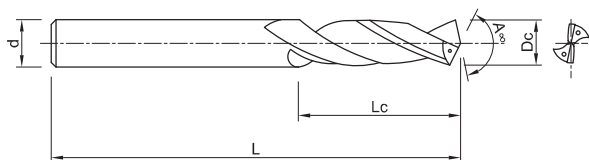
VHM - Bohrer / Solid carbide Drills

VHM - Spiralbohrer 3 X D

Solid Carbide Drill 3 X D



Art. DR 350 - Nr. 41402T



Dc Schneiden- Durchm	Lc Schneiden- länge	L Gesamt- länge	ϕd Schaff- durchm	\angle Angle
Drill Diameter	Length of Cut	Overall Length	Shank Diameter	Angle
3	24	72	3	140°
3.1	28	76	3.1	
3.2			3.2	
3.3			3.3	
3.4			3.4	
3.5			3.5	
3.6	32	80	3.6	140°
3.7			3.7	
3.8			3.8	
3.9			3.9	
4			4	
4.1	36	86	4.1	140°
4.2			4.2	
4.3			4.3	
4.4			4.4	
4.5			4.5	
4.6	40	90	4.6	140°
4.7			4.7	
4.8			4.8	
4.9			4.9	
5			27.5	
5.1	5.1			
5.2	5.2			
5.3	5.3			
5.4	5.4			
5.5	5.5			
5.6	30	82	5.6	140°
5.7			5.7	
5.8			5.8	
5.9			5.9	
6			6	
6.1			32.5	
6.2	6.2			
6.3	6.3			
6.4	6.4			
6.5	6.5			
6.6	35	88	6.6	140°
6.7			6.7	
6.8			6.8	
6.9			6.9	
7			7	
7.1			94	
7.2	37.5	94	7.2	140°

VHM - Bohrer / Solid carbide Drills

VHM - Spiralbohrer 3 X D

Solid Carbide Drill 3 X D

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Dc Schneiden- Durchm	Lc Schneiden- länge	L Gesamt- länge	φd Schaft- durchm	∠ Angle
Drill Diameter	Length of Cut	Overall Length	Shank Diameter	Angle
7.3	37.5	94	7.3	140°
7.4			7.4	
7.5			7.5	
7.6	40	94	7.6	140°
7.7			7.7	
7.8			7.8	
7.9			7.9	
8	42.5	100	8	140°
8.1			8.1	
8.2			8.2	
8.3			8.3	
8.4			8.4	
8.5	8.5			
8.6	45	100	8.6	140°
8.7			8.7	
8.8			8.8	
8.9			8.9	
9	47.5	106	9	140°
9.1			9.1	
9.2			9.2	
9.3			9.3	
9.4			9.4	
9.5	9.5			
9.6	50	106	9.6	140°
9.7			9.7	
9.8			9.8	
9.9			9.9	
10	52.5	116	10	140°
10.1			10.1	
10.2			10.2	
10.3			10.3	
10.4			10.4	
10.5	10.5			
10.6	55	116	10.6	140°
10.7			10.7	
10.8			10.8	
10.9			10.9	
11	57.5	122	11	140°
11.1			11.1	
11.2			11.2	
11.3			11.3	
11.4			11.4	
11.5	11.5			

Dc Schneiden- Durchm	Lc Schneiden- länge	L Gesamt- länge	φd Schaft- durchm	∠ Angle
Drill Diameter	Length of Cut	Overall Length	Shank Diameter	Angle
11.6	60	122	11.6	140°
11.7			11.7	
11.8			11.8	
11.9			11.9	
12			12	
12.1			62.5	
12.2	12.2			
12.3	12.3			
12.4	12.4			
12.5	65	128	12.5	140°
12.6			12.6	
12.7			12.7	
12.8			12.8	
12.9			12.9	
13	13			
13.1	67.5	134	13.1	140°
13.2			13.2	
13.3			13.3	
13.4			13.4	
13.5	70	134	13.5	140°
13.6			13.6	
13.7			13.7	
13.8			13.8	
13.9			13.9	
14	14			
14.1	72.5	140	14.1	140°
14.2			14.2	
14.3			14.3	
14.4			14.4	
14.5			14.5	
14.6	75	140	14.6	140°
14.7			14.7	
14.8			14.8	
14.9			14.9	
15			15	
15.1	77.5	145	15.1	140°
15.2			15.2	
15.3			15.3	
15.4			15.4	
15.5	80	145	15.5	140°
15.6			15.6	
15.7			15.7	
15.8			15.8	

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VHM - Bohrer / Solid carbide Drills

VHM - Spiralbohrer 3 X D

Solid Carbide Drill 3 X D



Art. DR 350 - Nr. 41402T

Dc Schneiden- Durchm	Lc Schneiden- länge	L Gesamt- länge	φd Schaft- durchm	∠ Angle
Drill Diameter	Length of Cut	Overall Length	Shank Diameter	Angle
15.9	80	145	15.9	140°
16			16	
16.1	82.5	150	16.1	140°
16.2			16.2	
16.3			16.3	
16.4			16.4	
16.5			16.5	
16.6	85	150	16.6	140°
16.7			16.7	
16.8			16.8	
16.9			16.9	
17			17	
17.1	87.5	155	17.1	140°
17.2			17.2	
17.3			17.3	
17.4			17.4	
17.5			17.5	
17.6	90	155	17.6	140°
17.7			17.7	
17.8			17.8	
17.9			17.9	
18			18	
18.1	92.5	160	18.1	140°
18.2			18.2	
18.3			18.3	
18.4			18.4	
18.5			18.5	
18.6	95	160	18.6	140°
18.7			18.7	
18.8			18.8	
18.9			18.9	
19			19	
19.1	97.5	165	19.1	140°
19.2			19.2	
19.3			19.3	
19.4			19.4	
19.5			19.5	
19.6	100	165	19.6	140°
19.7			19.7	
19.8			19.8	
19.9			19.9	
20			20	

Ordering Example : Art. DR 350 - Nr. 41402T - Dia. 16.5mm

VHM-Fräser / Solid carbide End Mills

VHM - Multimill 60°, 90° & 120°, 2 Schneiden

Solid Carbide - 2 Flute Multimill 60°, 90° & 120°



Art. DR 500 - Nr. 40602T

Art. DR 500 - Nr. 40902T

Art. DR 500 - Nr. 41202T



Dc Schneiden- Durchm	Lc Schneiden- länge	L Gesamt- länge	φd Schaft- durchm	∠ Angle	Schneiden
Drill Diameter	Length of Cut	Overall Length	Shank Diameter	Angle	No of Flute
3	6	50	6	60°&90°&120°	2
4	8				
5	10				
6	12	60	8	60°&90°&120°	2
8	16	75	10		
10	18		12		
12	20	80	14	60°&90°&120°	2
14	24				
16	26				
20	32	20			

Ordering Example : Art. DR 500 - Nr. 40602T - Dia. 10mm

