

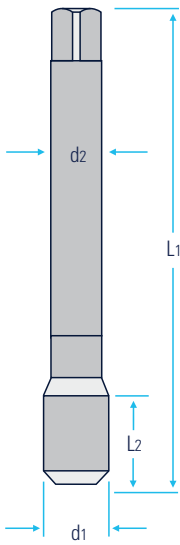
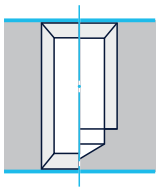


NPT - American Tapered Pipe Thread ANSI B 1.20.1

Machine Taps

internal standard HSS-E
straight flutes
for general construction steel

Group 173
for blind and through holes



Art.-No.		173		
Technology	Page 7.1			
Chamfer Length	Page 7.4	C / 2-3 x P		
Surface	Page 7.5	bright		
Tolerance	Page 7.6			
Material Groups	Page 7.7	1a. general construction steel		

Ød1	P tpi	L1	L2	d2	□	🌀				
1/8"	27	90	12	7	5,5	8,4	●			
1/4"	18	100	20	11	9	11,1	●			
3/8"	18	100	22	12	9	14,3	●			
1/2"	14	125	22	16	12	17,9	●			
3/4"	14	140	22	20	16	23,0	●			
1"	11,5	160	30	25	20	29,0	●			
1 1/4"	11,5	170	30	32	24	37,7	●			
1 1/2"	11,5	190	36	36	29	44,0	●			
2"	11,5	220	36	45	35	56,0	●			

