

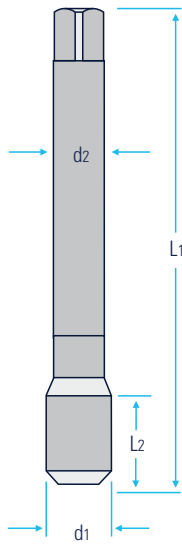
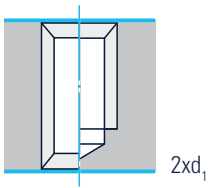


PG - Steel Conduit Thread DIN 40430

Machine Taps

internal standard HSS-E
straight flutes
for general construction steel

Group 183
for blind and through holes



Art.-No.		183	
Technology	Page 7.1		
Chamfer Length	Page 7.4	C / 2-3 x P	
Surface	Page 7.5	bright	
Tolerance	Page 7.6		
Material Groups	Page 7.7	1a. general construction steel 3b. spheroidal and malleable cast iron	

Ød ₁	P _{tpi}	L ₁	L ₂	d ₂	□		
Pg 7	20	100	22	9	7	11,4	●
Pg 9	18	100	22	12	9	14,0	●
Pg 11	18	110	25	14	11	17,4	●
Pg 13,5	18	125	25	16	12	19,2	●
Pg 16	18	125	25	18	14,5	21,3	●
Pg 21	16	150	28	22	18	27,0	●
Pg 29	16	170	28	28	22	35,6	●
Pg 36	16	190	30	36	29	45,6	●
Pg 42	16	190	30	40	32	52,6	●
Pg 48	16	220	36	45	45	57,9	●